



*we must pay for the  
**Revolution in Military Affairs**  
with a  
**Revolution in Business Affairs***

*- Honorable William S. Cohen, Secretary of Defense*



## *Credits*

- Packard Commission: “A Formula For Action”
- Mr Norm Augustine - from “Augustine’s Laws” and Paper for the Atlantic Council - Jul 98
- Mr Don Reinertsen - Data from “Developing Products in Half the Time”
- Bain and Company - 1996 International Survey of Business Revolution Tools
- RAND - SAR Database for ACAT I Programs
- Capt Ross McNutt - Lean Aerospace Initiative research on acquisition cycle time
- Mr Dan Czelusniak - Briefing to Defense Science Board
- Mr Young Shin - Development and analysis of SAR database on ACAT I programs
- Air Force Cycle Time Reduction Tiger Team



# ***The 25 Most Popular Business Tools***

- Activity-Based Costing
- Agile Strategies
- Balanced Scorecard
- Benchmarking
- Competitive Gaming
- Core Competencies
- Customer Retention
- Customer Satisfaction Measurement
- **Cycle Time Reduction**
- Groupware
- Growth Strategies
- Knowledge Management
- Market Migration Analysis
- Mass Customization
- Mission and Vision Statements
- Pay-for-Performance
- Portfolio Analysis
- Reengineering
- Scenario Planning
- Self-Directed Teams
- Shareholder Value Analysis
- Strategic Alliances
- Strategic Planning
- Total Quality Management
- Value Chain Analysis



## *Comments on Business Tools*

- Very few tools are multi-purpose, i.e., good at “doing it all.”
- Most management teams still employ too many “fad”-type tools simultaneously in piece-meal attempts to improve performance.
- **Cycle Time Reduction** is a multi-purpose management tool that links comprehensive performance improvement with the actions that drive change.



# *Cycle Time Reduction*

## **Satisfaction Rankings Survey**

- Achieving financial results (#1)
- Improving long-term performance capabilities (#1)
- Overall satisfaction as a management tool (#2)
- Best tool for use in achieving multiple strategic priorities (#2)



## ***Evidence that Cycle Time Reductions are Feasible***

<b>Industry</b>	<b>Past</b>	<b>Current</b>	<b>Goal</b>
<b>Automobile</b>	<b>84 months</b>	<b>24 months</b>	<b>&lt;18 months</b>
<b>Commercial Aircraft</b>	<b>8-10 years</b>	<b>5 years</b>	<b>2 1/2 years</b>
<b>Commercial Spacecraft</b>	<b>8 yrs</b>	<b>18 months</b>	<b>12 months</b>
<b>Consumer Electronics</b>	<b>2 yrs</b>	<b>6 months</b>	<b>&lt;6 months</b>

**50-70% Reductions In Cycle Time are Typical**



## ***Benefits of Reduced Cycle Times***

- **Development and production benefits using metrics common to both commercial and military sectors:**
  - **50% reduction in cycle time associated with:**
    - **A 30% reduction in engineering hours (averaged over multiple studies)**
    - **A 20-25% reduction in cost of goods sold (35-50% for “service intensive” products)**
    - **2X Net Asset turns, 2-4X inventory turns, 50% higher sales to plant and equipment ratios**



## ***Packard Commission Conclusions (1986)***

“An unreasonably long acquisition cycle - ten to fifteen years for our major weapon systems ... is a central problem from which most other acquisition problems stem:

- It leads to unnecessarily high cost of development...
- It leads to obsolete technology in our fielded equipment...
- And it aggravates the very gold plating that is one of its causes...”

“We believe it is possible  
to cut this cycle in half”

Packard Commission: “A Formula For Action”





# *SECDEF DIRECTION*

Memo dated 14 Sept 1994 to:

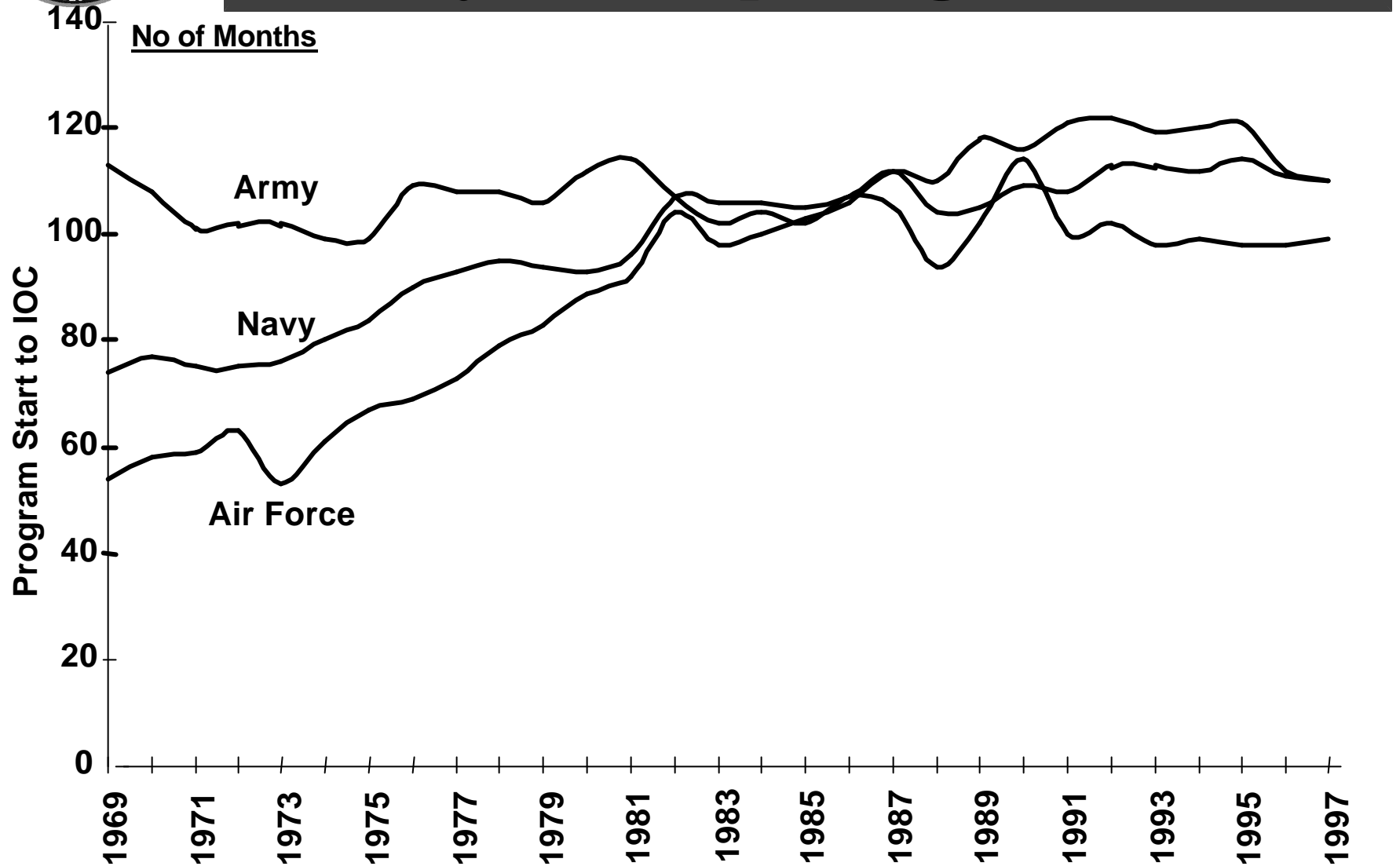
- Secretaries of the Military Departments
- Chairman, Joint Chiefs of Staff
- Under Secretaries of Defense
- Director Defense Research & Engineering
- Assistant Secretaries of Defense
- General Counsel
- Inspector General
- Director Operational Test & Evaluation
- Assistants to the Secretary of Defense
- Director of Administration & Management
- Directors of Defense Agencies

Dr. Perry Stated:

“ ... I am challenging each military department and defense agency to establish performance agreements that will reduce cycle time by least 50 percent by the year 2000.”



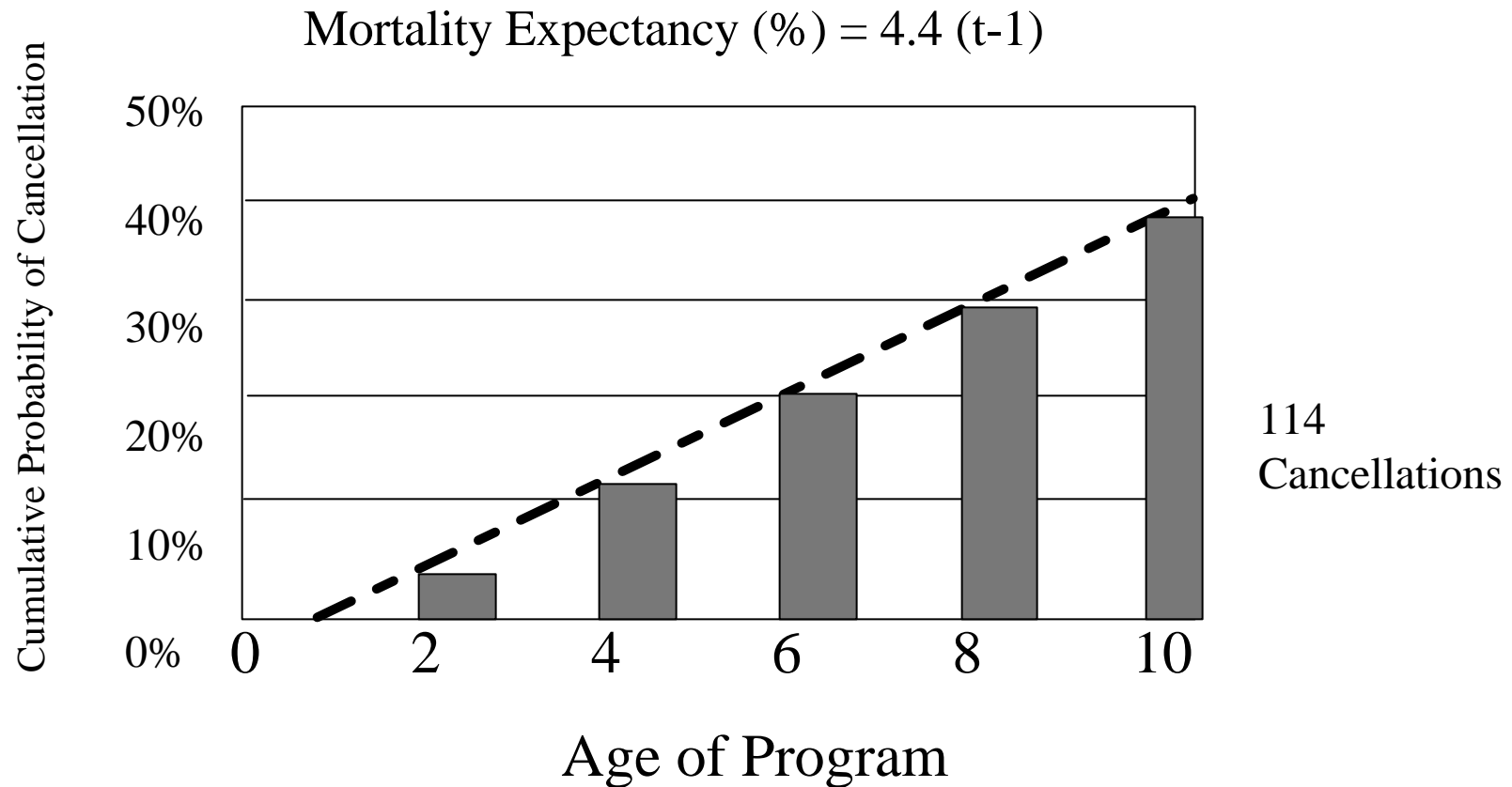
# *Average Cycle Times (By SAR Reporting Years)*



Source: DSB Briefing, Dan Czelusniak, 12 June 1998



# *Increased Program Cancellations*





# ***Loss of Accountability***

Number of: (132 Months Avg ACAT I)\*

Program Director	4
Program Executive Officer	5
Service Acquisition Executive	8
Defense Acquisition Executive	8
Chairman of the Joint Chiefs of Staff	5
Secretary of Defense	7
Presidents	3
Budget Cycles	11



# ***Predicting Threats is A Gambler's Delight***

## Known State of the World

- 1919: Japan is ally
- 1921: Hitler 12 years from being elected
- 1930: Korea is our ally, Japan's colony
- 1945: Vietnam is our ally, France's colony
- 1971: Saddam Hussein 8 years from power
- **1998: Post-Cold War Era**

## World 20 Years Later

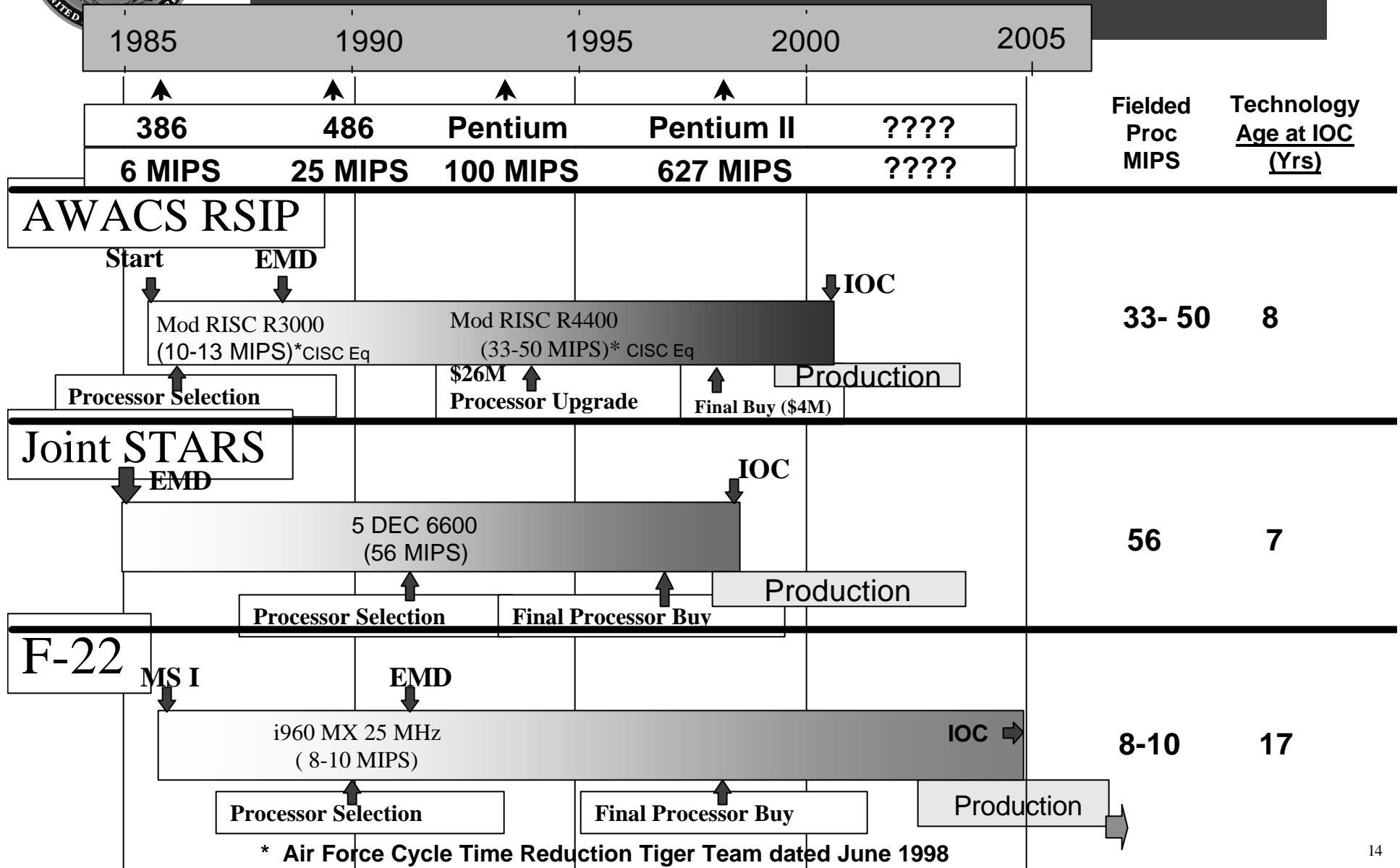
- 1939: Japan is major adversary
- 1941: Hitler conquers much of Europe
- 1950: Korea is an adversary with Chinese support
- 1965: North Vietnam is a major adversary
- 1991: Saddam Hussein is a major adversary
- **2018: ???**

Predicting future adversaries, 20 years out, is extremely difficult.

Norm Augustine: Paper for the Atlantic Council, July 1998



# Dated Technology in Systems Fielded





# ***What has to change***

## **Technology**

Mature technology  
User validated technology

## **Acquisition**

Single phase  
Schedule driven - Fully funded  
Plan for Evolution  
IPPD

## **Sustainment**

Get users involved  
early

## **Requirements**

Focus on near term needs  
Matched to technology

## **PPBS**

Reduced programming lead times



# ***What to Buy & What Not to Buy***

- 95% of what we know is contained in what not to do
- Knowing what not to buy is important
- Procuring disruptive weapon systems
- How do we decide?





# ***Military Utility Assessment***

- Integral part of new procurement process
- Operated by end user in realistic environment
- Sufficient experience to determine critical operational characteristics
- Realization of time phased requirements



# ***Maintaining the Realistic Operating Environment***

- Threat representative targets
  - targets sometimes more complex than weapons
  - potential new, disruptive weapons
- Exercise ranges and range support areas
  - aircraft operating areas
  - FAA approval of UAV operations
- Creative exercise concepts
  - toxic agent defense
  - psychological and cultural effects



# *Summary*

- Procure what we know we need
- Derive this knowledge from experience
- Obtain experience in realistic operational environment
- We must sustain and improve our realistic operational environment (both current and future) in current economic environment